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D4149-041
Job Sheet 182178



Part No: D4149-041

Job Qty: 4 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM IPP Rev:C 11.03.03 as per revC DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Small Fab-3		AUG 21 2018
100	Small Fab	4 pcs	9/7/18	9/7/18	0.00	1.00	Small Fab-6		SEP 25 2018
110	QC	4 pcs	9/7/18	9/7/18	0.00	0.00	QC5		9-89
120	Packaging	4 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2		
130	QC21-SA	4 Ea	9/7/18	9/7/18	0.00	0.00	QC21		OCT 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	90-Start up Operation	5084117
AN4C13A	Bolt	12 Ea (3 ea)	90-Start up Operation	5097121
D3910-1	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	5102508
D4091-1	Mounting Lug	4 Ea (1 ea)	90-Start up Operation	5062930
D4149-1	Crosstube Lug Plate, Aft	8 Ea (2 ea)	90-Start up Operation	5073038
D4149-3	Spacer	4 Ea (1 ea)	90-Start up Operation	5083426X1
D4149-5	Eyebolt Stud	4 Ea (1 ea)	90-Start up Operation	5062086
MS20615-4M18	Rivet	12 Ea (3 ea)	90-Start up Operation	5090631
MS21043-3	Nut	8 Ea (2 ea)	90-Start up Operation	5083543
MS21043-4	Nut	12 Ea (3 ea)	90-Start up Operation	5084117
NAS1149C0332R	Washer	16 Ea (4 ea)	90-Start up Operation	5099125X5 5096560X11
NAS1149C0432R	Washer	24 Ea (6 ea)	90-Start up Operation	5050050

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	8	154	0
	AN4C13A	12	249	0
	D3910-1	4	23	0
	D4091-1	4	20	0
	D4149-1	8	41	0
	D4149-3	4	6	0
	D4149-5	4	10	0
	MS20615-4M18	12	376	0
	MS21043-3	8	1,150	0
	MS21043-4	12	1,364	0

NAS1149C0332R
NAS1149C0432R

16
24

4,742
1,129

0
0

Part Specifications

Specifications could not be found.

Plex 8/20/18 12:45 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐					